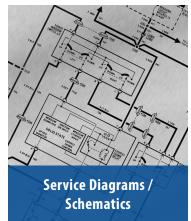
### metalphoto®

## MINING









# ANODIZED LAYER The glass-clear, sapphire-hard anodized layer resists chemicals, paint, abrasion and dirt. SEALED IMAGE



The image is

the pores.

absorbed into



**ALUMINUM LAYER** 

The rigid aluminum

base won't peel, crack or delaminate.

ABRASION RESISTANT



TEMPERATURE RESISTANT



FLUID RESISTANT



**RECYCLABLE** 

# EXCEPTIONALLY DURABLE. WIDELY SPECIFIED. ALWAYS READABLE.

Used for over 15 years on Caterpillar (Bucyrus) mining equipment, Metalphoto is engineered to withstand the demanding conditions of surface and sub-surface mining. Metalphoto photosensitive anodized aluminum is approved for mining identification applications including approval plates (MSHA Title 30, Part 18.11), on-equipment schematics/diagrams (MSHA Title 30, Part 70.310), machine control panels and several other applications. Durable Metalphoto identification products support MSHA compliance, enable fast and proper equipment repairs and improve operator efficiency.

For over 50 years industrial and military engineers have specified Metalphoto photosensitive anodized aluminum because of its ability to withstand harsh operating environments. Metalphoto's proprietary technology permanently seals a UV-stable image inside of anodized aluminum; offering the confidence of unparalleled durability, image resolution and readability.

Metalphoto of Cincinnati has been a leading full-service manufacturer of durable custom identification products for more than 50 years. Contact MPC for the best solution to your equipment identification needs.

#### PRODUCT BENEFITS

#### **EXCEPTIONALLY DURABLE:**

- + UV-stable image is permanently sealed within the anodized aluminum.
- + Virtually impervious to chemicals, heat, abrasion, salt spray and sunlight.
- + Certified for 20 year plus outdoor applications.
- + Earned more top scores than any other IUID barcode label material tested by the U.S. Navy (NSWC, Corona Division, IUID Center; August 2011).

#### **WIDELY SPECIFIED:**

- + Meets a wide array of commercial, government and military specifications.
- + Notable certifications include: MIL-STD-130N, STANAG 2290, GGP-455B(3) Type I, MIL-DTL-15024F, MIL-P-19834B and A-A-50271 (several others listed on metalphoto.com).

#### **HIGH RESOLUTION GRAPHICS:**

- + Photographic image affords extreme detail and contrast at any size.
- + Anti-counterfeit security printing is available.



1080 Skillman Drive Cincinnati, OH 45215 T: 1-800-528-4058 F: 513-772-8306 E: cincics@mpofcinci.com www.mpofcinci.com



#### PRODUCT SPECIFICATIONS

#### PERFORMANCE CHARACTERISTICS

Because of its ability to perform across a range of challenging environments, Metalphoto meets an array of government, industrial and military specifications. Visit **www.metalphoto.com** for a list of specifications for which Metalphoto is qualified.

CHARACTERISTIC	RESULT
Abrasion Resistance	No pronounced image loss, degradation or reduced readability after 7,000 cycles on an abrading wheel.
Acid Corrosion	No deterioration or image degradation after 24 hours in 3% nitric acid.
Heat Resistance	No legibility loss or degradation when subjected to 1,000°F.
Salt Spray Corrosion	No deleterious effect after a 720-hr salt spray (fog) test. 2,6 "Very Good" corrosion resistance after 113 days seawater exposure.
Accelerated Light and Weather Resistance	No pronounced deterioration of legibility after 400-hr carbon arc weatherometer exposure. (≈ 20+ year outdoor life)
Accelerated Oxygen Aging	No discoloration or fading after 96-hr/300 psi/ 70°C oxygen bomb aging
Stain Resistance	No black fading when plates are exposed to tincture of iodine.
Cleaning Resistance	No deleterious effects when tested with alkaline cleaners (MILC- 87937 or equivalent) for aircraft surfaces.
Low Temperature Resistance	No deleterious effect or image fade after 1 hour at -50°F. No impairment of legibility upon exposure at -67°F.
Organic Solvent Resistance	No softening, staining or noticeable fade after 24-hr exposure to: JP-4 fuel, Gasoline, Mineral Spirits, Methyl Ethyl Ketone, Turpentine, Turbine & Jet Fuel, Kerosene, Xylol, Acetone, Toluol, Heptane, Trichlorethylene, MIL-H-5606 Hydraulic Fluid and MIL-L-7808 Jet Engine Oil.
Fungus Resistance	Visual reading of "0" per ASTM-G21.
Thermal Shock	No deterioration after 3 cycles between -65°C and 125°C
Moisture Resistance	No deterioration after 10 humidity cycles per MIL-STD-202, method 106.

#### TECHNICAL SPECIFICATIONS

MATERIAL: Anodized Aluminum

**SIZES:** Up to 24" x 40"

THICKNESSES: .003", .005", .008", .012", .020", .032", .039", .063", .090", .125"

**FINISHES:** 



MATTE
non-reflective
with dull finish



**S A T I N** semi-gloss medium reflective material



# 4
brushed to resemble
a stainless steel finish



**GLOSS**highly reflective,
mirror-like

#### CONTACT MPC

Call 1-800-528-4058 or visit our website at MPofCinci.com

\*Metalphoto of Cincinnati does not warrant the perfomance of its materials in any environment.

Metalphoto is a registered trademark of Horizons Incorporated.

Ver. 1.0 APRIL 2014

